



POWER STEERING PUMP, Fi

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|---|----------------|
| 1 | 3852495 | 1 | Spacer, PIS pump to bracket, rear | |
| 2 | 3853330 | 1 | Bracket, PIS pump to engine | |
| 3 | 3852704 | 1 | Bracket, PIS pump to engine | |
| 4 | 3853660 | 1 | Brace, PIS pump to engine | |
| 5 | 3853315 | 1 | Fitting, Steering hose plug | |
| 6 | 3852729 | 1 | Clamp, Hoses to cylinder head | |
| 7 | 3853394 | 1 | Screw, Bracket, steering pump to engine | |
| 8 | 3853405 | 1 | Screw, P/S belt adj, brace to pump | |
| 9 | 3852055 | 1 | Washer, Bracket, steering pump to engine | |
| 10 | 3852116 | 1 | Washer, Bracket to steering pump, front | |
| 11 | 3853327 | 1 | Bracket, Adjustment, PIS | |
| 12 | 3853398 | 1 | Screw, Clamp to cylinder head | |
| 13 | 3852256 | 1 | Screw, Bracket, pump to engine | |
| 14 | 3852498 | 1 | Nut, PIS pump to bracket, stud | |
| 15 | 3853331 | 1 | V-belt, PIS pump | |
| 16 | 3852497 | 1 | O-ring, Pressure hose to steering pump | |
| 17 | 3853580 | 1 | Hose, Reservoir assy to oil cooler | Power steering |
| 18 | 3853632 | 1 | Hose, Cooler to pump, return | |
| 19 | 3853581 | 1 | Hose, Cooler to thermostat hsg | |
| 20 | 3853804 | 1 | Pulley, PIS pump | |
| 21 | 3852079 | 1 | Nut, Oil cooler & bracket assy | |
| 22 | 3853236 | 1 | Spacer, Oil cooler, PIS | |
| 23 | 3852126 | 1 | Screw, Oil cooler & bracket assy | |
| 24 | 3852709 | 1 | Clamp, Hoses to valve cooler | |
| 25 | 3852218 | 1 | Clamp, Engine oil cooler, PIS | |
| 26 | 3854204 | 1 | Pressure hose, Pump to cylinder, pressure | |
| 27 | 3854168 | 1 | Hose, Steering cylinder to oil cooler, return | |
| 28 | 3853557 | 1 | Screw, Brace, PIS pump to bracket | |
| 29 | 3852158 | 1 | Lock strap, PIS hoses to water hose | |
| 30 | 3853406 | 1 | Screw, Brace to PIS pump | |
| 31 | 3852162 | 1 | Washer, Spacer, oil cooler clamp to reservoir | |
| 32 | 3852161 | 1 | Nut, Oil cooler to engine | |
| 33 | 3853405 | 3 | Screw, Steering pump bracket to steering pump | |
| 34 | 3852700 | 1 | Screw, Support tube to engine | |
| 35 | 3852058 | 1 | Washer, Oil cooler to engine | |
| 36 | 3852599 | 1 | Stud, Oil cooler to engine | |
| 37 | 3852490 | 1 | Clamp, Hoses to intake manifold | |
| 38 | 3853780 | 2 | Clamp, Tee to therm. hsg | |
| 39 | 3852196 | 1 | Clamp, Hose, PIS cylinder to oil cooler | Return |
| | 3852196 | 2 | Clamp, Hose, PIS pump to oil cooler | Return |
| 40 | 3850422 | 1 | Clamp, Water, to gimbal hsg | |
| | 3852602 | 1 | Clamp, Oil cooler, power steering | Water in |
| | 3852602 | 1 | Clamp, Oil cooler, power steering | Water out |
| 41 | 3851921 | 1 | Oil cooler, PIS | |
| 42 | 3852699 | 1 | Tube, Bracket to engine | |
| 43 | 3850491 | 1 | Power steering pump | |